

**Table 1.** Influence of TROMS conditions on the final particle size

Batch #	Pumping flow (ml/min)	Needle diameter* (mm)	Recirculation times (min)		Mean size ( $\mu\text{m}$ )
			W <sub>1</sub> /O	W <sub>1</sub> /O/W <sub>2</sub>	
1	25	0.50	3	4	30.1 $\pm$ 2.4
2	25	0.25	3	4	20.4 $\pm$ 1.8*
3	25	0.12	3	4	21.4 $\pm$ 1.4*
4	30	0.17	3	6	4.1 $\pm$ 0.7
5	30	0.17	2	6	14.7 $\pm$ 1.6 <sup>#</sup>
6	30	0.17	2	4	19.8 $\pm$ 2.6
7	30	0.17	3	4	5.1 $\pm$ 1.4
8	35	0.17	3	4	3.3 $\pm$ 0.9
9	50	0.17	3	4	2.0 $\pm$ 0.8 <sup>†</sup>

\*Corresponding to the conditions for W<sub>1</sub>/O/W<sub>2</sub> emulsion formation. A needle with diameter of 0.17 mm was employed in W<sub>1</sub>/O emulsion formation for all batches. \* $P < 0.01$  vs. Batch 1, <sup>#</sup> $P < 0.01$  vs. Batch 4, <sup>†</sup> $P < 0.05$  vs. Batch 7.